



Specification For Approval

Customer : _____
Description : _____ EC FAN _____
Customer Part No. : _____ Rev : _____
Delta Model No. : _____ GTB036PUD25E N1 _____ Rev : 04
Safety Model No. : _____ GTB036PUD25 _____
Sample Issue No. : _____
Sample Issue Date : _____ 08/28/2018 _____

Please send one copy of this specification back after you
signed approval for production pre-arrangement

Approved by : _____

Date : _____

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Electronically Commutated (EC) Fan

Centrifugal Fan

φ 360 x 250 mm



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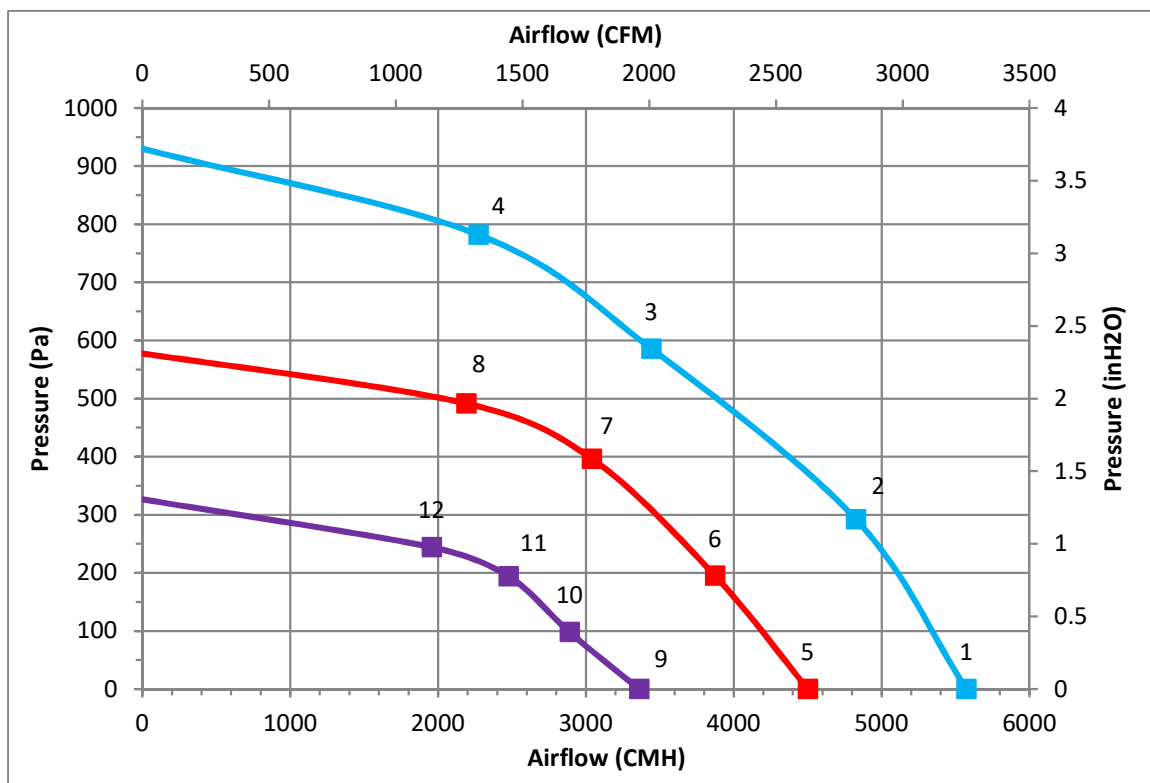
Technical features

Input Side	
Nominal Voltage	3~ 400Vac 50/60Hz
Input Source	3~ 380Vac - 480Vac
Power @ Free air	830 W
Power @ Max. load	1000 W
Output Side	
Speed (RPM)	2200
Qmax. (CMH / CFM)	5573 / 3280
Pmax. (Pa / inAq)	919 / 3.69
Noise (dB-A) @ Qmax.	81.0
Functions	
Passive power factor correction	
Control input 0-10VDC / PWM / 4-20mA.	
Output +10VDC (±10%), max. 10mA.	
Control voltage output: 0-10VDC.	
RS485 control bus	
Alarm relay, Locked rotor protection, Soft start.	
Speed telling, Frequency generator signal.	
Voltage / Current monitoring.	

Physical	
Rotation Direction	CW, Seen on rotor
Material (Impeller / Frame)	Aluminum sheet / Die-cast aluminum
Bearing system	Ceramic ball bearings
Weight (kg)	11.1
Electrical leads	Via terminal block
Environmental	
Operating temperature range	-25 ~ +60 °C
Storage temperature range	-40 ~ +70 °C
Safety	
Safety	UL; cUL; TUV
IP Level	IP54
EMC	EN61000-6-1/3 , EN61000-3-2/3
Protection class	I
Insulation class	B
Leakage current	≤ 3.5 mA
Motor protection	Over temperature protected
Life expectancy	60,000 hrs at 40 °C / 15 ~ 65 %RH

NOTE : Delta reserves the right to change specifications and other product information without prior notice.

P & Q curves



Measure data:

	P [Pa]	Q [CMH]	N [R.P.M.]	P1 [W]	I [A]	Lp [dB(A)]
1	0	5573	2300	830	1.40	81.0
2	292	4826	2270	1000	1.61	
3	586	3443	2175	1000	1.61	
4	782	2273	2255	1000	1.61	
5	0	4501	1836	450	0.84	75.0
6	195	3872	1830	563	0.99	
7	396	3040	1824	608	1.06	
8	492	2191	1845	595	1.04	
9	0	3359	1385	176	0.37	73.5
10	98	2889	1361	208	0.43	
11	194	2476	1382	240	0.48	
12	244	1956	1366	234	0.47	

Test Condition :

- Input Voltage: Nominal Voltage
- Temperature : Room Temperature
- Humidity : 65%RH
- Measured with inlet cone.
- Noise (Lp) is measured at a distance of one meter from the inlet side.
- Testing method is compliance with ISO 3745.

ErP Directive:

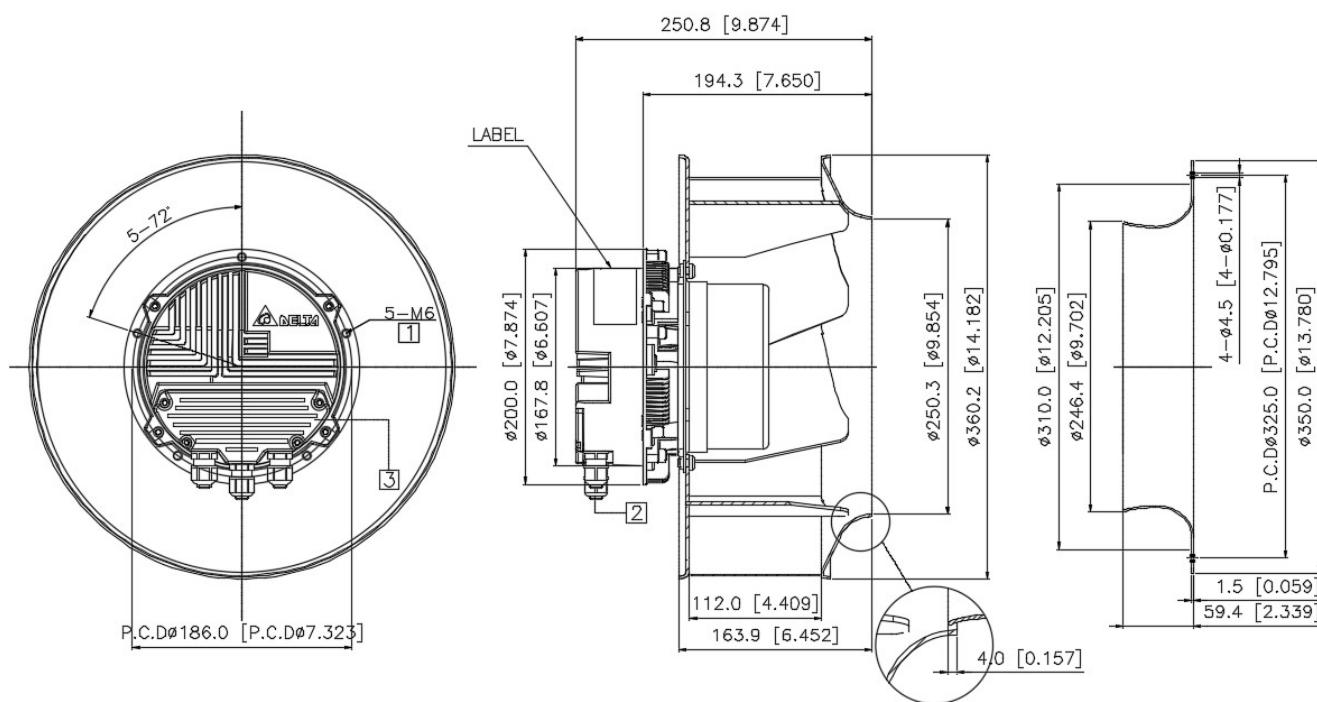
	Actual	2015
Over all Eff (%)	60.3	51.4
Eff Grade N	70.8	62
Power (kW)	1.005	
Air flow (CMH)	3443	
Pressure (Pa)	586	
Speed (RPM)	2200	

Dimension drawing

Label :



Fan :

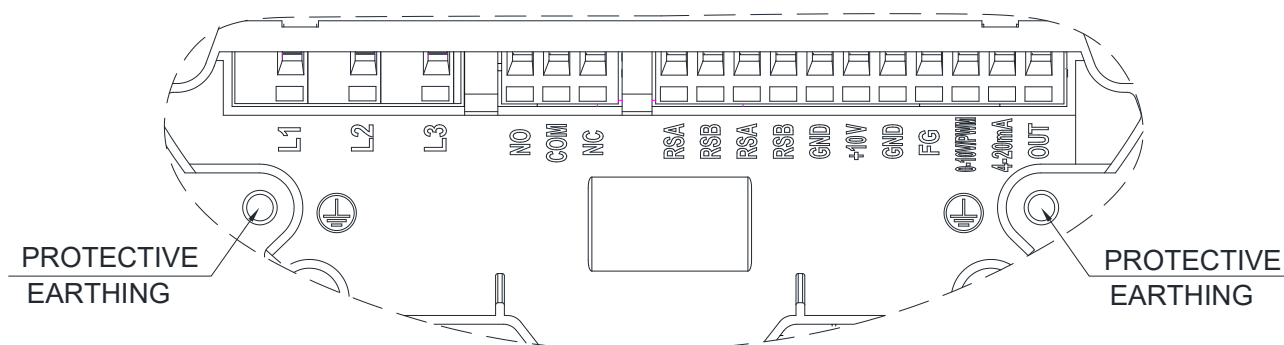


Note :

1. Depth of screw : 12 ~16 mm.
2. Cable Diameter : $\phi 6.0 \sim \phi 10.0$ mm
3. Open the cover and refer to definition of terminal block.

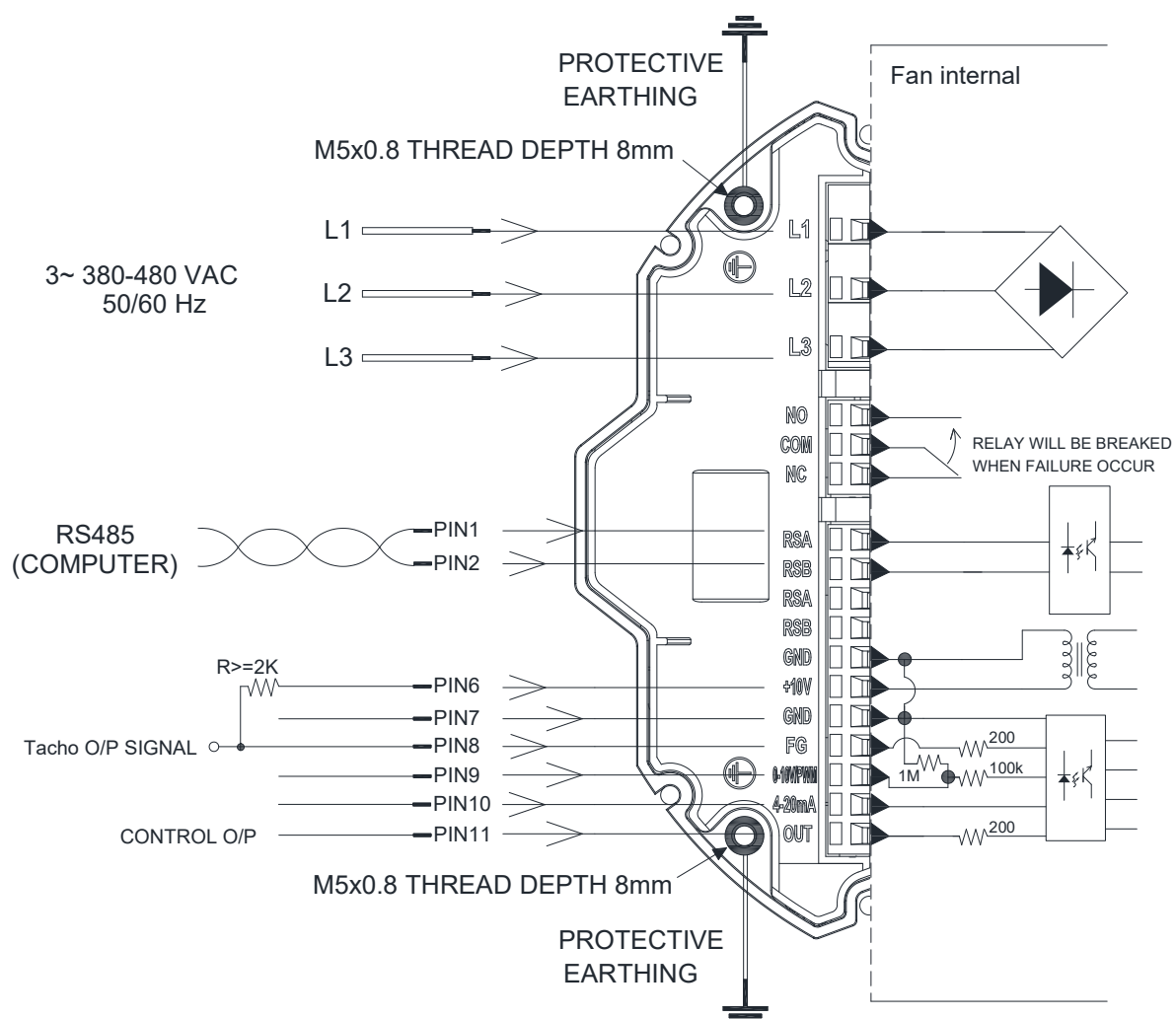
UNIT : mm[INCH]

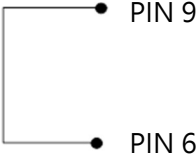
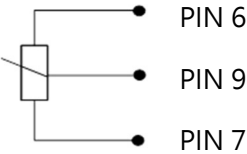
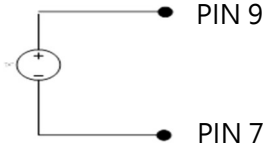
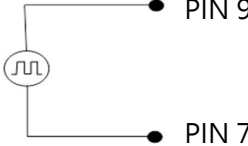
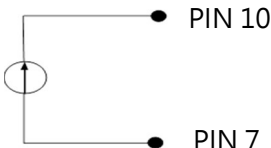
Definition of terminal block

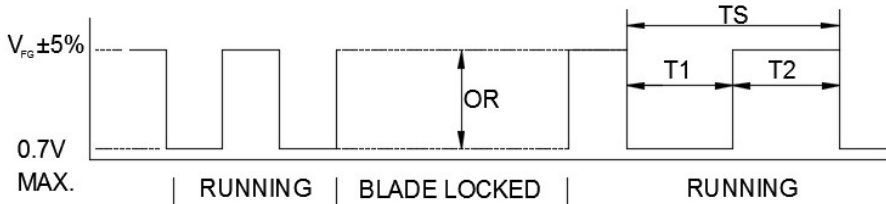


	Text	Functions
Power	L1	AC main (3~ 380-480VAC)
	L2	AC main (3~ 380-480VAC)
	L3	AC main (3~ 380-480VAC)
Status	NO	Alarm relay, open by failure
	COM	Alarm relay, common (2A/250VAC)
	NC	Alarm relay, close by failure
Signal	RSA	RS485-A
	RSB	RS485-B
	RSA	RS485-A
	RSB	RS485-B
	GND	Ground
	+10V	+10V output, MAX 10mA (For external potentiometer)
	GND	Ground
	FG	Frequency generator (FG) signal
	0-10V/PWM	Speed control ,input 0-10VDC
	4-20mA	Speed control ,input 4-20mA
	OUT	Control voltage output 0-10VDC (For external potentiometer)

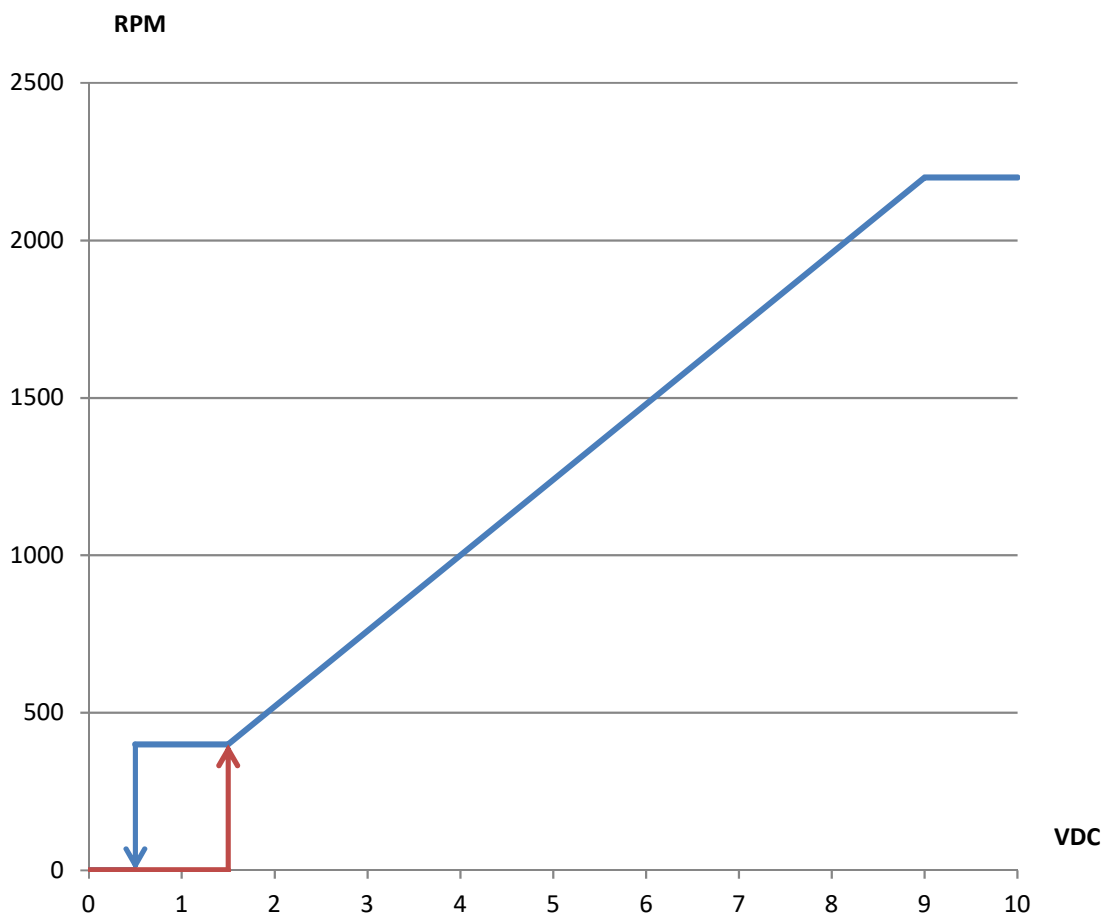
Lead wire connection:



Speed setting	
Full Speed 	Short PIN6 & PIN9 Fan will run full speed.
Voltage Control A 	Connector 1-10kΩ variable resistor Between +10VDC with GND and 0-10V/PWM Turn the variable resistor · can change the '0-10V/PWM' voltage (0...10V) °
Voltage Control B 0-10V DC Source 	Use voltage source support 0~10VDC voltage DC+ : connector PIN9(+) DC - : connector PIN7(-)
PWM Control PWM Generator 	PWM duty control PWM amplitude is 10VDC(+ -5%) Frequency Range is 100Hz...100kHz -PWM duty higher than 15%, fan start up ° -PWM duty lower than 5%, fan stop °
Current Control 4-20mA Current Source 	4~20mA Current Control Open 0-10V/PWM PIN - Lower than 4.8 mA → Fan Stop - Higher than 5.6 mA → Fan Start up - Higher than 19.5 mA → Maximum Speed

Signal function																	
RS485 control function	RS485 control function -Select the control mode of speed, fixed speed or fixed PWM duty -Speed and power consumption feedback. -Allow multiple FANs control and status patrol.																
Control O/P	The analog signal level is the derivative of current control level. <table><tr><th>Current (mA)</th><th>Control O/P (VDC) (REF)</th></tr><tr><td>4.0</td><td>0</td></tr><tr><td>6.3</td><td>1.45</td></tr><tr><td>14.0</td><td>5.95</td></tr><tr><td>19.5</td><td>9.46</td></tr></table>		Current (mA)	Control O/P (VDC) (REF)	4.0	0	6.3	1.45	14.0	5.95	19.5	9.46					
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Alarm state	NO and COM will OPEN ; NC and COM will CLOSE.																
FG	V_{CE(sat)} = 0.7V MAX. V_{FG} = 30.0V MAX. I_C = 5mA MAX. R ≥ V_{FG} / I_C Frequency generator waveform  N=R.P.M 1 PULSE PER REVOLUTION TS=60/N(SEC) T1=T2=1/2 TS																

Control Voltage VS. RPM Curve



Voltage(VDC) , PWM duty (%), 4~20mA table

Voltage	0	0.5	1	1.5	2	3	4	5	6	7	8	9	10	VDC
PWM duty	0	5	10	15	20	30	40	50	60	70	80	90	100	%
4~20 mA	4	5	5.6	6	7.2	8.8	10.4	12	13.6	15.2	16.8	19	20	mA

Protection Standard

ITEM	Standard
Rain	IEC 60529 IPX4
Dust/sand	IEC 60529 IP5X
Gas corrosion	GR-63-CORE
Salt mist	IEC 60068-2-11

FAN MATERIAL:

- ① Blades: Aluminum sheet
- ② Rotor: Steel with black electrodeposition coating
- ③ Pillow: Die-cast aluminum
- ④ Bottom Cover: Die-cast aluminum

